

## Purchase Order Receipt Listing

Wednesday, September 27, 2017 1:03:53 PM

All Vendors PO ID PO37866 Receipt Dates from 9/26/2017 to 9/26/2017 All Line Item Types  
 All Item ID/GL/WOs All Rec. Employees All Currencies  
 Grouped by Vendor ID

Page 1 of 3

All amounts are calculated in domestic currency.

Purchase Order ID	Line Nbr/ Curr Type	Project ID	Reference/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID	Vendor Name	VU-MCM001	McMaster-Carr Supply Co.								
PO37866	1 USD	MDELRINR2.500 m138615	f f	5 9-89	9/26/2017 1.0000	9/26/2017 PLOU01	1.0000	✓	0.0000 0.0000	0	\$0.00
	2 No	MDELRINR1.625 m138615	f f	5 9-89	9/26/2017 1.0000	9/26/2017 PLOU01	1.0000	✓	0.0000 0.0000	0	\$0.00
	3 No	MDELRINR2.250 m138615	f f	5 9-89	9/26/2017 1.0000	9/26/2017 PLOU01	1.0000	✓	0.0000 0.0000	0	\$0.00
	4 No	MDELRINR2.250 8547K893 m138615	f f	5 9-89	9/26/2017 10.0000	9/26/2017 PLOU01	10.0000	✓	0.0000 0.0000	0	\$0.00
	5 No	9263K756 m138615	Each Each	5 9-89	9/26/2017 4.0000	9/26/2017 PLOU01	4.0000	✓	0.0000 0.0000	0	\$0.00
	6 No	91280A346 m138615	Each Each	5 9-89	9/26/2017 50.0000	9/26/2017 PLOU01	50.0000	✓	0.0000 0.0000	0	\$0.00
	7 No	MT-OI-R0.750 m138615	f f	5 9-89	9/26/2017 3.0000	9/26/2017 PLOU01	3.0000	✓	0.0000 0.0000	0	\$0.00

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
PO37866	8	VU-MCM001	McMaster-Carr Supply Co, MDLERINS0.040 036 MDLERIN Sheet 0.04 thick color: white McMaster p/n: 8738K56	9/26/2017 5.0000	9/26/2017 PL0U01	5.0000	✓	0.0000 0.0000	0 0	\$0.00	
	No	m138615	601.2045 RTV (LOCTITE 598) Each McMaster p/n: 6641A41	9/26/2017 15.0000	9/26/2017 PL0U01	15.0000		0.0000 0.0000	0 0	\$0.00	
	No	m138615	71400-20 7509A82 1300L GASKET ADHESIVE	9/26/2017 6.0000	9/26/2017 PL0U01	6.0000		0.0000 0.0000	0 0	\$0.00	
	No	m138615	71400-20 8938A45 THREE SIDED FLAT BELLOW	9/26/2017 1.0000	9/26/2017 PL0U01	1.0000		0.0000 0.0000	0 0	\$0.00	
	No	m138615	71400-40 7510A653 PLASTIC SYRINGES 10CC	9/26/2017 10.0000	9/26/2017 PL0U01	10.0000		0.0000 0.0000	0 0	\$0.00	
	No	m138615	71500-20 4289A16 BLADE	9/26/2017 20.0000	9/26/2017 PL0U01	20.0000		0.0000 0.0000	0 0	\$0.00	
	No	m138615	71500-20 4289A41 BLADE	9/26/2017 20.0000	9/26/2017 PL0U01	20.0000		0.0000 0.0000	0 0	\$0.00	
	No	m138615	71500-45 4066A79 ARBOR 3/8	9/26/2017 1.0000	9/26/2017 PL0U01	1.0000		0.0000 0.0000	0 0	\$0.00	
	No	m138615	71500-45 41005A25 HOLE SAW	9/26/2017 1.0000	9/26/2017 PL0U01	1.0000		0.0000 0.0000	0 0	\$0.00	

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID	Vendor Name	Vendor ID	Vendor Name	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
PO37866 USD	17 No	71500-45 41005A35 HOLE SAW	McMaster-Carr Supply Co, Each	Stock U/M	9/26/2017	9/26/2017 PLOU01	1.0000	1.0000	0.0000 0.0000	0 0	\$0.00
	18 No	71500-45 41005A47 HOLE SAW	Each	Stock U/M	9/26/2017	9/26/2017 PLOU01	1.0000	1.0000	0.0000 0.0000	0 0	\$0.00
	19 No	71500-45 4066A78 HOLE SAW	Each	Stock U/M	9/26/2017	9/26/2017 PLOU01	1.0000	1.0000	0.0000 0.0000	0 0	\$0.00
	20 No	M-316THRDRD- 0190-32-72 3163S10-32	DAS 5 2-89 Threaded Rod x 72" Long	Stock U/M	9/26/2017	9/26/2017 PLOU01	36.0000	36.0000	0.0000 0	0 0	\$0.00
	21 No	71401-45 PROCUREMENT QUALITY CLAUSES		Stock U/M	9/26/2017	9/26/2017 PLOU01	1.0000	1.0000	0.0000 0.0000	0 0	\$0.00
<b>Total Received Quantity:</b> Total Qty to Inspect (PO U/M): 189.0000 Total Reject Quantity: 0.0000 Total Receipt Value: 0.0000 Total Balance Due Quantity: 0.0000											

200 Aurora Industrial Pkwy  
Aurora OH 44202-8087  
330-995-5500  
cle.sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada

Page 1 of 1

09/25/2017

Purchase Order  
PO37866

Order Placed By  
Chantal Lavoie

McMaster-Carr Number  
1161417-02

Line	Product	Ordered	Shipped
1	8572K32 White Delrin® Acetal Resin Rod, 2-1/2" Diameter, 1' Length	1 Foot	1
2	8572K26 White Delrin® Acetal Resin Rod, 1-5/8" Diameter, 1' Length	1 Foot	1
3	8572K31 White Delrin® Acetal Resin Rod, 2-1/4" Diameter, 2' Length	2 Feet	2
5	9263K756 Chemical-Resistant Viton Fluoroelastomer O-Ring, 3.1 mm Wide, 34.4 mm ID, Packs of 1	4 Packs	4
6	91280A346 Medium-Strength Class 8.8 Steel Hex Head Screw, Zinc-Plated, M6 x 1 mm Thread, 50 mm Long, Packs of 50	1 Pack	1
8	8738K56 White Delrin® Acetal Resin Strip, 0.04" Thick, 12" Wide, 5' Length	5 Feet	5
9	6641A41 Flexible Gasket Maker Sealant, Loctite 598, 2.36 oz. Tube	15 Each	15
10	8938A45 Three-Sided Flat Bellow, 12-1/8" x 2" Inside, 1 Foot Length	1 Foot	1
11	7510A653 Plastic Syringe with Luer Lock Tip, 0.34 oz. Capacity, Packs of 10	10 Packs	10
12	4289A16 Deburring Scraper, Blade for Front and Back Hole Edges, Number N3, B30	20 Each	20
13	4289A41 Deburring Scraper, Blade for Back Hole Edges, Number N6, B60	20 Each	20
14	4066A79 Arbor with 3/8" Hex for 1-1/4" to 6" Hole Saw	1 Each	1
15	41005A25 1-3/8" Diameter Fast-Cut Hole Saw	1 Each	1
16	41005A35 2" Diameter Fast-Cut Hole Saw	1 Each	1
17	41005A47 3" Diameter Fast-Cut Hole Saw	1 Each	1
18	4066A78 Arbor with 3/8" Hex for 9/16" to 1-3/16" Hole Saw	1 Each	1

SP927



# McMASTER-CARR®

200 Aurora Industrial Pkwy  
Aurora OH 44202-8087  
330-995-5500  
cle.sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada

Purchase Order  
**PO37866**  
Order Placed By  
**Chantal Lavoie**

Page 1 of 1  
09/25/2017

Line	Product	Ordered	Shipped
1	7509A82 Gasketing Adhesive, 3M 1300L, 32 oz. Can	6	6

## Notes about your shipment

The U.S. Department of Transportation regulates the shipping of line 1. By purchasing from McMaster-Carr Supply Company, you agree not to transport or permit others to transport purchased items except in accordance with U.S. law and any other applicable laws.

SPD-927



200 Aurora Industrial Pkwy  
Aurora OH 44202-8087  
330-995-5500  
cle.sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada

Purchase Order  
**PO37866**  
Order Placed By  
**Chantal Lavoie**

Page 1 of 1  
09/25/2017

McMaster-Carr Number  
**1161417-01**

Line	Product	Ordered	Shipped
4	8547K893 Tube Made From PTFE, 1" OD x 1/2" ID	10	10
7	8893K19 Tight-Tolerance Multipurpose O1 Tool Steel Rod, 0.7500" Diameter, 3 Feet Long	1	1
19	93250A012 Super-Corrosion-Resistant 316 Stainless Steel Threaded Rod, 10-32 Thread Size, 6 Feet Long, Packs of 1	6	6

SP9127

200 Aurora Industrial Pkwy  
Aurora OH 44202-8087  
330-995-5500  
cle.sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada

# Certificate of Compliance

Purchase Order  
PO37866

Page 1 of 1  
09/25/2017

Order Placed By  
Chantal Lavoie

McMaster-Carr Number  
1161417-02

Line	Product	Ordered	Shipped
1	8572K32 White Delrin® Acetal Resin Rod, 2-1/2" Diameter, 1' Length	1 Foot	1
2	8572K26 White Delrin® Acetal Resin Rod, 1-5/8" Diameter, 1' Length	1 Foot	1
3	8572K31 White Delrin® Acetal Resin Rod, 2-1/4" Diameter, 2' Length	2 Feet	2
5	9263K756 Chemical-Resistant Viton Fluoroelastomer O-Ring, 3.1 mm Wide, 34.4 mm ID, Packs of 1	4 Packs	4
6	91280A346 Medium-Strength Class 8.8 Steel Hex Head Screw, Zinc-Plated, M6 x 1 mm Thread, 50 mm Long, Packs of 50	1 Pack	1
8	8738K56 White Delrin® Acetal Resin Strip, 0.04" Thick, 12" Wide, 5' Length	5 Feet	5
9	6641A41 Flexible Gasket Maker Sealant, Loctite 598, 2.36 oz. Tube	15 Each	15
10	8938A45 Three-Sided Flat Bellow, 12-1/8" x 2" Inside, 1 Foot Length	1 Foot	1
11	7510A653 Plastic Syringe with Luer Lock Tip, 0.34 oz. Capacity, Packs of 10	10 Packs	10
12	4289A16 Deburring Scraper, Blade for Front and Back Hole Edges, Number N3, B30	20 Each	20
13	4289A41 Deburring Scraper, Blade for Back Hole Edges, Number N6, B60	20 Each	20
14	4066A79 Arbor with 3/8" Hex for 1-1/4" to 6" Hole Saw	1 Each	1
15	41005A25 1-3/8" Diameter Fast-Cut Hole Saw	1 Each	1
16	41005A35 2" Diameter Fast-Cut Hole Saw	1 Each	1
17	41005A47 3" Diameter Fast-Cut Hole Saw	1 Each	1
18	4066A78 Arbor with 3/8" Hex for 9/16" to 1-3/16" Hole Saw	1 Each	1

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. In all other respects this transaction remains subject to our standard terms and conditions of sale, which can be found at [www.mcmaster.com](http://www.mcmaster.com).



Sarah Weinberg  
Compliance Manager

200 Aurora Industrial Pkwy  
Aurora OH 44202-8087  
330-995-5500  
cle.sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada

# Certificate of Compliance

Purchase Order  
**PO37866**

Page 1 of 1

Order Placed By  
**Chantal Lavoie**

09/25/2017

McMaster-Carr Number  
**1161417-01**

Line Product

4 **8547K893** Tube Made From PTFE, 1" OD x 1/2" ID

Ordered Shipped

10 10  
Feet

7 **8893K19** Tight-Tolerance Multipurpose O1 Tool Steel Rod, 0.7500" Diameter, 3 Feet Long

1 1  
Each

19 **93250A012** Super-Corrosion-Resistant 316 Stainless Steel Threaded Rod, 10-32 Thread Size, 6 Feet Long, Packs of 1

6 6  
Packs

SP 17 9-27

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. In all other respects this transaction remains subject to our standard terms and conditions of sale, which can be found at [www.mcmaster.com](http://www.mcmaster.com).

*Sarah Weinberg*

Sarah Weinberg  
Compliance Manager

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 1 Delrin R2,500  
 DATE: SEP 27 2017

PO / BATCH NO.: 0037866/138615

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 1  
 QUANTITY INSPECTED: 1  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 2,500  
 THICKNESS RECEIVED: 2,500  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>N</u>	
CORRECT FINISH	Y <u>N</u>	
CORROSION	Y <u>N</u>	
CORRECT GRAIN DIRECTION	Y <u>N</u>	
CORRECT MATERIAL PER M-DRAWING	Y <u>N</u>	Acceptable
CORRECT THICKNESS	Y <u>N</u>	
PHOTO REQUIRED	Y <u>N</u>	
CORRECT REF # TO LINK CERT	Y <u>N</u>	0037866
CORRECT MATERIAL IDENTIFICATION	Y <u>N</u>	
CORRECT M# ON THE MATERIAL	Y <u>N</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>5</u> <u>9-89</u> DATE: <u>SEP 27 2017</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
01.11.12		M-DELRIN-R	SHEET 1 OF 1
DATE		TITLE	SCALE
A	01.11.12	DELRIN ROUND BAR	NTS
A1	04.11.15	ADD "ACETRON GP ACETAL" AS OPTION	

PURCHASE MATERIAL:

DELRIN II ISOE OR ACETRON GP ACETAL

PART NUMBER:

M-DELRIN-R D.DDD | WHERE D.DDD = DIAMETER IN INCHES  
DIA

EG. 1" ROUND BAR = M-DELRIN-R 1.000

RELEASED

01.11.12

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OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MDE1inR1.625  
 DATE: SEP 27 2017

PO / BATCH NO.: PO37866/M138615

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 1  
 QUANTITY INSPECTED: 1  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1.625  
 THICKNESS RECEIVED: 1.630  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="radio"/> N <input type="radio"/>	Acetq 1
CORRECT THICKNESS	Y <input checked="" type="radio"/> N <input type="radio"/>	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N <input type="radio"/>	PO37866
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N <input type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> DATE: <u>SEP 27 2017</u> <u>9-89</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
CP	CH	M-DELRIN-R	1 OF 1
DATE	01.11.12	TITLE	SCALE
		DELRIN ROUND BAR	NTS
A	01.11.12	NEW ISSUE	
A1	04.11.15	ADD "ACETRON GP ACETAL" AS OPTION	

PURCHASE MATERIAL:

DELRIN II ISOE OR ACETRON GP ACETAL

AI

PART NUMBER:

M-DELRIN-R D.DDD | WHERE D.DDD = DIAMETER IN INCHES  
| DIA

EG. 1" ROUND BAR = M-DELRIN-R 1.000

RELEASED

01.11.12 CH

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# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MDI/irinR 2,250  
 DATE: SEP 27 2017

PO / BATCH NO.: P037866/M138615

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 2  
 QUANTITY INSPECTED: 2  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 2,250  
 THICKNESS RECEIVED: 2,260  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <u>N</u>	
CORRECT FINISH	Y <u>N</u>	
CORROSION	Y <u>N</u>	
CORRECT GRAIN DIRECTION	Y <u>N</u>	
CORRECT MATERIAL PER M-DRAWING	Y <u>N</u>	Accept
CORRECT THICKNESS	Y <u>N</u>	
PHOTO REQUIRED	Y <u>N</u>	
CORRECT REF # TO LINK CERT	Y <u>N</u>	P037866
CORRECT MATERIAL IDENTIFICATION	Y <u>N</u>	
CORRECT M# ON THE MATERIAL	Y <u>N</u>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <u>N</u>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <u>N</u>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>DAS</u>	<u>5</u>	SIGNED OFF BY: _____	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. A
CP	CH	M-DELRN-R	SHEET 1 OF 1
DATE	01.11.12	TITLE	SCALE
		DELRN ROUND BAR	NTS
A	01.11.12	NEW ISSUE	
A1	04.11.15	ADD "ACETRON GP ACETAL" AS OPTION	

PURCHASE MATERIAL:

DELRN II ISOE OR ACETRON GP ACETAL

PART NUMBER:

M-DELRN-R D.DDD | WHERE D.DDD = DIAMETER IN INCHES  
| DIA

EG. 1" ROUND BAR = M-DELRN-R 1.000

RELEASED

01.11.12 CH

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## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 10 Delrin 80,40  
DATE: SEP 28 2017

PO / BATCH NO.: PO37866/MB8615

MATERIAL CERT REC'D: yes  
QUANTITY RECEIVED: 51  
QUANTITY INSPECTED: 51  
QUANTITY REJECTED: 0

THICKNESS ORDERED: .0340  
THICKNESS RECEIVED: .036  
SHEET SIZE ORDERED: N/A  
SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="radio"/> N <input type="radio"/>	Acetate
CORRECT THICKNESS	Y <input checked="" type="radio"/> N <input type="radio"/>	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N <input type="radio"/>	PO3786
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N <input type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	5	ENGINEERING SIGNOFF (if required)
INSPECTED BY: _____	9-89	SIGNED OFF BY: _____
DATE: SEP 28 2017		DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



DESIGN <i>9</i>	DRAWN BY <i>A</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>RF</i>	APPROVED <i>A</i>	DRAWING NO. M-DELRIN-S	REV. A	SHEET 1 OF 1
DATE 02.10.10		TITLE DELRIN SHEET	SCALE	NTS
	A	02.10.10	NEW ISSUE	

RELEASED  
02.11.04 *#*

PURCHASE MATERIAL: DELRIN II 150E OR ACETRON GP (ACETAL)

DART NUMBER: M-DELRIN-S. TTT WHERE TTT = THICKNESS IN INCHES  
THICK

EG. 0.125" DELRIN II 150E = M-DELRIN-S.125

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-01-RC.750  
 DATE: SEP 27 2017

PO / BATCH NO.: DC37866/M138615

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 3  
 QUANTITY INSPECTED: 3  
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .750  
 THICKNESS RECEIVED: .750  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="radio"/> N <input type="radio"/>	<i>ADM A681</i>
CORRECT THICKNESS	Y <input checked="" type="radio"/> N <input type="radio"/>	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N <input type="radio"/>	<i>DC37866</i>
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N <input type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

*testers located in the Quality Office*

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>9-89</u> DATE: <u>SEP 27 2017</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

## SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 01 TOOL STEEL ROUND BAR  
 SPECIFICATION: DIN 1.2510 or B.S. BO 1 or  
 SAE J437 or SAE J438  
 or UNS T31501 or ASTM A681

PART NUMBER:  
 MT-01-R [D.DDD]  
 WHERE "D.DDD" = DIAMETER IN INCHES

EG. 5/8" ROUND BAR = MT-01-R0.625

REV.	DESCRIPTION	DATE	BY	APPROVED
A	NEW ISSUE	17.08.09	VM	WM

 <b>DART</b> <b>AEROSPACE</b> <i>Markham, Ontario, Canada</i>	
<b>MT-01 TOOL STEEL ROUND BAR</b>	
DRAW. NO.:	MT-01-R
REV.:	A
<b>DESIGN BY:</b> VM 8/9/2017 <b>VM 8/26/2017</b> <b>DRAWN BY:</b> VM 8/9/2017 <b>VM 8/26/2017</b> <b>CHECKED:</b> SAC 08/11/2017 <b>1. DIMENSIONS ARE IN INCHES</b> <b>MFG. APPROV.:</b> DP 09/05/2017 <b>2. MATERIAL FLOWDOWN AND TOL. PER.</b> <b>QA APPROV.:</b> BD 09/12/2017 <b>3. DIMENSIONAL LIMITS &amp; TOL. PER.</b> <b>APPROVED:</b> VM 09/12/2017 <b>4. AFTER PLATING</b> <b>DATE:</b> 8/12/2017 <b>5. SCALE: INCHES / LBS</b> <b>SCALE:</b> INCHES / LBS <b>SHEET 1 OF 1</b>	
<small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS NOT TO BE COPIED OR DISCLOSED EXCEPT TO THE EXPRESS CONTRACTORS THAT IT WAS PROVIDED TO. IT IS THE PROPERTY OF DART AEROSPACE LTD. FROM DART AEROSPACE LTD.</small>	

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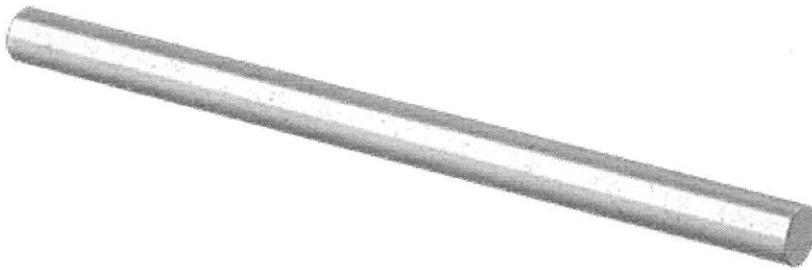
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## Tight-Tolerance Multipurpose O1 Tool Steel Rod 0.7500" Diameter

8893K19



Material	O1 Tool Steel
Cross Section	Round
Shape	
Construction	Solid
Appearance	Plain
Diameter	0.75"
Diameter	-0.001" to 0.001"
Tolerance	
Tolerance	Tight
Rating	
Yield Strength	50,000 psi
Temper	Softened (Annealed)
Rating	
Hardness	Rockwell B90
Hardness	Medium
Rating	
Heat	Yes
Treatable	
Maximum Hardness after Heat Treatment	Rockwell C65
Mechanical Finish	Precision Ground
Temperature Range	Not Rated
Specifications Met	ASTM A681
Straightness Tolerance	Not Rated
Density	0.28 lbs./cu. in.
Coefficient of Thermal Expansion	$7.1 \times 10^{-6}$
Elongation	25%
Material Composition	
Iron	94.79-96.95%
Carbon	0.85-1.05%
Chromium	0.40-0.70%

## MATERIAL RECEIPT INSPECTION FORM

MATERIAL: 1316+HRD RD-0190-30-72 PO / BATCH NO.: PC37866/M138615  
 DATE: SEP 28 2011

MATERIAL CERT REC'D: yes  
 QUANTITY RECEIVED: 361  
 QUANTITY INSPECTED: 361  
 QUANTITY REJECTED: 8

THICKNESS ORDERED: .190  
 THICKNESS RECEIVED: .190  
 SHEET SIZE ORDERED: N/A  
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	Y <input checked="" type="checkbox"/>	N
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="checkbox"/>	N
CORRECT MATERIAL PER M-DRAWING	Y <input checked="" type="checkbox"/>	N
CORRECT THICKNESS	Y <input checked="" type="checkbox"/>	N
PHOTO REQUIRED	Y <input checked="" type="checkbox"/>	N
CORRECT REF # TO LINK CERT	Y <input checked="" type="checkbox"/>	N
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="checkbox"/>	N
CORRECT M# ON THE MATERIAL	Y <input checked="" type="checkbox"/>	N
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

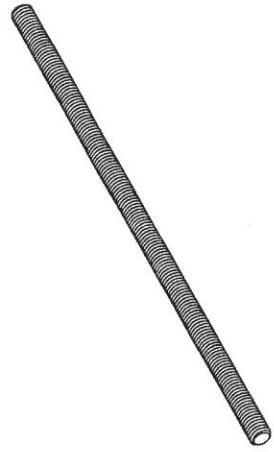
CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	WEBSTER

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>DAS</u> <u>5</u> DATE: <u>SEP 28 2011-89</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

# SPECIFICATION CONTROL DRAWING



M-316THRDRD

PURCHASE MATERIAL 316 STAINLESS STEEL THREADED ROD  
70-KSHMIN TENSILE STRENGTH

B PART NUMBER: M-316THRDRD|X-XXX|YY|ZZ| WHERE X.XXX = THREAD MAJOR DIAMETER  
YY = THREADS PER INCH  
ZZ = LENGTH IN INCHES

EXAMPLE: 10-32 THREADED ROD, 72 INCHES LONG = M-316THRDRD-0.190-32-72  
14-20 THREADED ROD, 72 INCHES LONG = M-316THRDRD-0.250-20-72

A		NEW ISSUE	DESCRIPTION	ML	17.06.20
REV.	REV.	ML	ML	BY	DATE
DESIGN	DRAWN	ML	ML	DART AEROSPACE LTD	
CHECKED		ML	ML	HAWKESBURY, ONTARIO, CANADA	
MFG. APPROV.	APPROVED	A/S	A/S	DRAWING NO.	
APPROVED	DE APPR.	DD	WM	M-316THRDRD	REV. A
DATE		CP	CP	TITLE	SHEET 1 OF 1
				316 THREADED ROD	SCALE
					NTS
					Copyright © 2017 by DART AEROSPACE LTD
					THIS DOCUMENT IS PROPRIETARY TO DART AEROSPACE LTD. IT HAS BEEN PROVIDED TO YOU ON A CONFIDENTIAL BASIS AND IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

A NOTES:  
 1) MATERIAL: SEE ABOVE  
 2) FINISH: N/A  
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
 4) UNITS: INCHES UNLESS OTHERWISE NOTED  
 5) BREAK SHARP EDGES: N/A  
 6) IDENTIFICATION: IDENTIFY PER DART QSI 0044  
 7) WEIGHT: <0.01 LBS PER INCH



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO37866**

Purchase Order Date 9/25/2017  
PO Print Date 9/25/2017

Page Number 1 of 7

**Order From :**

MCMASTER-CARR SUPPLY CO,  
P.O. BOX 7690  
CHICAGO, IL 60680-7690  
US

VU-MCM001

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**E-MAILED**  
SEP 25 2017

**Contact Name**

Vendor Phone 330 995 5500

**Buyer** Chantal Lavoie

**Ship To Contact**

**Ship To Phone**

Ship Via: Purolator ground ppd

**Customer POID**

10127-2607

**Customer Tax #**

Net 10

**Terms**

USD

**Currency**

FOB FCA - (Free Carrier)

**Ship Acct:**

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	MDELINR2.500	MDELINR2.500	9/26/2017 Yes 9/26/2017	1.00 f		\$28.42	\$28.42
		MCMASTER P/N: 8572K32					
2	MDELINR1.625	MDELINR1.625	9/26/2017 Yes 9/26/2017	1.00 f		\$13.07	\$13.07
		MCMASTER P/N: 8572K26					
3	MDELINR2.250	MDELINR2.250 COLOR WHITE McMaster p/n: 8572K31	9/26/2017 Yes 9/26/2017	1.00 f	2 feet	\$47.42	\$47.42

SPD 9.27.

**Note:**



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO37866**

Purchase Order Date 9/25/2017

PO Print Date 9/25/2017

Page Number 2 of 7

**Order From :**

MCMASTER-CARR SUPPLY CO,  
P.O. BOX 7690  
CHICAGO, IL 60680-7690  
US

VU-MCM001

**Ship To :**

DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

Vendor Phone 330 995 5500

**Buyer** Chantal Lavoie

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Purolator ground ppd

**Customer POID**

10127-2607

**Customer Tax #** Net 10

**Terms**

**Currency** USD

**FOB**

FCA - (Free Carrier)

**Ship Acct:**

				<b>Line Total:</b>	
4	8547K45	Tube alt p/n: MCMASTER 8547K893	9/26/2017 FN Yes 9/26/2017	10.00	\$34.25 \$342.50
5	9263K756	O-RING, 3.1mm x Ø34.4mm ID	9/26/2017 FN Yes 9/26/2017	4.00	\$3.82 \$15.28
6	91280A346	Hexagonal Screw	9/26/2017 FN Yes 9/26/2017	50.00	\$0.17 \$8.37

**Note:**



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO37866**

Purchase Order Date 9/25/2017

PO Print Date 9/25/2017

Page Number 3 of 7

Order From : VU-MCM001

MCMASTER-CARR SUPPLY CO,  
P.O. BOX 7690  
CHICAGO, IL 60680-7690  
US

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 330 995 5500

Buyer Chantal Lavoie

Ship To Contact

Customer POID

Ship To Phone

Customer Tax # 10127-2607

Ship Via: Purolator ground ppd  
Ship Acct:

Terms Net 10

Currency USD

FOB FCA - (Free Carrier)

7	MT-O1-R0.750	Tool Steel Round Bar 0.750 dia.	9/26/2017 FN	3.00	f	\$6.58	\$19.73
---	--------------	------------------------------------	--------------	------	---	--------	---------

MCMASTER P/N: 8893K19

8	MDELRINS0.040	MDELRIN Sheet 0.04 thick color: white McMaster p/n: 8738K56	9/26/2017	5.00	sf	Line Total: \$6.71	\$19.73
---	---------------	-------------------------------------------------------------------	-----------	------	----	--------------------	---------

9	601.2045	RTV (LOCTITE 598) McMaster p/n: 6641A41	9/26/2017	15.00	Each	Line Total: \$14.49	\$33.55
---	----------	--------------------------------------------	-----------	-------	------	---------------------	---------

SPD-9-27

Line Total: \$217.35

Note:



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO37866**

Purchase Order Date 9/25/2017

PO Print Date 9/25/2017

Page Number 4 of 7

**Order From :**

MCMASTER-CARR SUPPLY CO,  
P.O. BOX 7690  
CHICAGO, IL 60680-7690  
US

VU-MCM001

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

Vendor Phone 330 995 5500

**Buyer**

Chantal Lavoie

**Ship To Contact**

**Ship To Phone**

Ship Via: Purolator ground ppd

**Customer POID**

10127-2607

**Customer Tax #**

Net 10

**Terms**

USD

**Currency**

FCA - (Free Carrier)

**FOB**

**Ship Acct:**

10 71400-20

7509A82 1300L GASKET  
ADHESIVE

9/26/2017

6.00

\$50.52

\$303.12

Yes

Each

9/26/2017

**Deliver To:** SYLVIE

11 71400-20

8938A45 THREE SIDED  
FLAT BELLOW

9/26/2017

1.00

\$79.76

\$303.12

Yes

Each

9/26/2017

**Deliver To:** LUC

12 71400-40

7510A653 PLASTIC  
SYRINGES 10CC

9/26/2017

10.00

\$8.39

\$79.76

Yes

Each

9/26/2017

10 PK OF 10 PCS

SD 9-27

Line Total:

\$83.90

**Deliver To:** GARY

**Note:**



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO37866**

Purchase Order Date 9/25/2017  
PO Print Date 9/25/2017

Page Number 5 of 7

**Order From :** VU-MCM001

MCMASTER-CARR SUPPLY CO,  
P.O. BOX 7690  
CHICAGO, IL 60680-7690  
US

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone** 330 995 5500

**Buyer** Chantal Lavoie

**Ship To Contact**

**Ship To Phone**

**Ship Via:** Purolator ground ppd

**Customer POID**

10127-2607

**Customer Tax #**

Net 10

**Terms**

USD

**Currency**

**FOB**

FCA - (Free Carrier)

**Ship Acct:**

13 71500-20

4289A16 BLADE

9/26/2017

Yes

20.00

Each

✓ \$1.75

✓ \$35.00

**Line Total:** \$35.00

**Deliver To:** SYLVIE

14 71500-20

4289A41 BLADE

9/26/2017

Yes

20.00

Each

✓ \$2.56

✓ \$51.20

**Line Total:** \$51.20

**Deliver To:** SYLVIE

15 71500-45

4066A79 ARBOR 3/8

9/26/2017

No

9/26/2017

1.00

Each

✓ \$10.88

✓ \$10.88

**Line Total:** \$10.88

**Deliver To:** LUC

16 71500-45

41005A25 HOLE SAW

9/26/2017

Yes

9/26/2017

1.00

Each

✓ \$10.61

✓ \$10.61

**Note:**

SP 7-9-27.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO37866**

Purchase Order Date 9/25/2017

PO Print Date 9/25/2017

Page Number 6 of 7

Order From : VU-MCM001

MCMASTER-CARR SUPPLY CO,  
P.O. BOX 7690  
CHICAGO, IL 60680-7690  
US

Ship To : DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Contact Name  
Vendor Phone 330 995 5500

Buyer Chantal Lavoie

Ship To Contact  
Ship To Phone  
Ship Via: Purolator ground ppd  
Ship Acct:

Customer POID

10127-2607

Customer Tax #

Net 10

Terms

USD

Currency

FCA - (Free Carrier)

17 71500-45

41005A35 HOLE SAW

9/26/2017

Yes

9/26/2017

1.00

Each

Line Total:

\$10.61

\$13.22

\$13.22

18 71500-45

41005A47 HOLE SAW

9/26/2017

Yes

9/26/2017

1.00

Each

Line Total:

\$13.22

\$18.13

\$18.13

19 71500-45

4066A78 HOLE SAW

9/26/2017

Yes

9/26/2017

1.00

Each

Line Total:

\$18.13

\$7.44

\$7.44

Line Total:

\$7.44

Note:



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

**Purchase Order ID PO37866**

**Purchase Order Date** 9/25/2017

PO Print Date 9/25/2017

Page Number 7 of 7

**Order From :** VU-MCM001  
MCMASTER-CARR SUPPLY CO,  
P.O. BOX 7690  
CHICAGO, IL 60680-7690  
US

Ship To : DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name** \_\_\_\_\_

**Buyer** Chantal Lavoie

**Ship To Contact**

**Ship To Phone**

Ship Via: Purolator ground ppd

Ship Acct:

M-316THRD RD-0.190-32-72 ✓ 316 SS 10-32 Threaded  
Rod x 72" Long 9/26/2017 FN 36.00 ✓ \$2.05 \$73.80  
Yes f  
9/26/2017

material certification required  
MCMASTER P/N: 93250A012

71401-45

9/26/2017 1.00 ✓ \$0.00 \$0.00  
No  
9/26/2017

- PROCUREMENT QUALITY CLAUSES
- A005 RIGHT OF ENTRY
- A016 PERSONNEL QUALIFICATION
- A025 CERTIFICATE OF CONFORMANCE
- A040 NOTIFICATION OF QUALITY ESCAPE
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENTS

**Line Total:** **\$0.00**

**PO Total:** **\$1,412.75**

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Change Nbr: 1

**Change Date:** 9/25/2017